

## 24915-T30-MRA-M000-00001 for Specialty Fabricated Items

### Summary of Scope of Work

Bechtel Parsons Blue Grass (BPBG), a joint venture, is seeking qualified Offerors for a Basic Ordering Agreement (BOA) to provide Specialty Fabricated Assemblies/Items for the Blue Grass Chemical Agent Destruction Pilot Plant (BGCAPP) at the Blue Grass Army Depot in Richmond Kentucky.

A BOA is a written instrument of understanding and is not a contract. BPBG does not promise to issue any releases to any of the awardees of a BOA and no minimum release quantities or value is specified or implied in the BOA. The BOA does establish the following conditions, which simplify future purchases of the required assemblies/items:

- Terms, conditions and clauses that shall apply to future subcontracts (orders/releases) between the parties during its term,
- A generic description, as specific as practicable, of the items/supplies or services to be provided, and
- Methods for pricing, issuing, and delivering future orders under the BOA.

Line items will **not** be identified in the BOA at the time of award and the conformed copy of the BOA will **not** show an estimated or not-to-exceed value. It is anticipated that a minimum of 2 to 3 BOAs will be awarded. Subsequent Requests for Proposals (RFP) for each specific specialty fabricated assemblies/item(s) shall be issued, as needed by BPBG, and each release will be awarded to the successful supplier.

**BPBG will provide the required drawings, and/or technical documents and request specific quantities of the identified specialty fabricated assemblies/items (build to print).** The Supplier will fabricate and deliver the requested assemblies/items in accordance with applicable standards, codes and technical specifications.

Provided below is a list of the type of specialty fabricated assemblies/items that are anticipated to be procured in the future in accordance with the BOA and subsequent releases/purchase orders.

- a) Various Gate Rack assemblies (to ASME Y14.5M-94 tolerances, A593 Type 630 H1075 material)
- b) Chamber Gate Pinion Bar assemblies (to ASME Y14.5M-94 tolerances, A276 Type 316L material)
- c) Chamber Gate Pinion Bearings and Pinion Mounts
- d) Gate Pinion assemblies
- e) Projectile Inner Cup assemblies (ASME Y14.5M-94 tolerances, B265 Grade 2 material)
- f) Clamp Assemblies (ASME Y14.5M-94 tolerances, A108 CD 1018/1020 material)
- g) Neoprene Clamp Seals
- h) Fabricated clamps and modifications to existing clamps.

Potential suppliers shall have the following:

1. Certified welder per AWS D1.1 or the ability to subcontract to a qualified sub-supplier.
2. The ability to perform or have a subcontracted source to perform non-destructive examination (NDE), e.g., RT/MT/PT, if required.
3. The ability to provide heat treatment and heat treatment reports, if required
4. The ability to provide metal coating and plating per Mil-STD-171D or have a subcontracted resource that can perform this scope.

**The estimated timeframe to issue a Request for Proposal (RFP) is November 18, 2015.**

To be considered for this procurement or other future work for BPBG your company must be registered in our Supplier and Contractor Portal at <https://supplier.bechtel.com> Only pre-qualified Offerors will be invited to submit a proposal for this procurement.

To submit your company's interest to be considered for this procurement, please send an e-mail to Carolyn Perkins, [cjperkin@bechtel.com](mailto:cjperkin@bechtel.com)